

# DUVILAX® KA-22, KA-22N

Paper industry  
Etiquettes sticking  
Special sticking

## Composition:

A special dispersed adhesive made on the base of copolymer vinyl acetate – acrylate in water environment. It does not contain any external softeners and filling agents. The emulsion system is composed of a non- ionogenous emulsifier and polyvinyl alcohol acting as protective colloid. Duvilax® KA-22 and KA-22N does not prove any health or usage risks (no R- sentences and S-sentences).

## Properties:

A water white- colored dispersion with a characteristic smell. It is non-toxic, incombustible, posing no health or hygienic hazards and biodegradable. The dispersion film is transparent, flexible and adhesive.

## Parameters:

Dry matter content	min. 50.0 %	
Viscosity	Rheotest	Brookfield RVT, ISO 2555
KA-22	1 000 – 3 500 mPa.s	2 000 – 10 000 mPa.s
KA-22 N	30 000 -60 000 mPa.s	60 000 – 120 000 mPa.s
pH value	4-6	
min. film-forming temperature	5°C	
working temperature	min. 15°C	

## Usage:

Duvilax® KA-22 is a special adhesive, which is used for sticking cardboard boxes with limited absorption of one of sticking surface. It is suitable for sticking paper etiquettes on PET or glass bottles. It is used for sticking textile or leatherette at upholstery in furniture industry. In general Duvilax® KA-22 is an adhesive that can be used wherever is problem with water receiving from adhesive on one of gluing surface and equally transparent joint is needed. Duvilax KA-22 N is used, where the technology of sticking needs paste consistency, high adhesive effect and long-lasting joint. Their consistency should be original and it must not be diluted or otherwise treated.

## Packing:

Packed in 30 kg PE -kegs; 125 kg PE- barrels; 200 kg steel barrels; 1000 kg plastic Container. Duvilax KA-22 may be packed, in road tank cars and railway tanks.

## Storage:

Duvilax® KA-22 and Duvilax KA-22N are stored in original, undamaged, closed packaging by temperature from 5°C to 40°C and must not be exposed to direct sunshine.

Goods delivered in tanks is stored in special storage bins protected against corrosion caused by mildly acid medium. There must not be free airflow from the surroundings in bins (for instance use water valve) or there must be mixer given. It is necessary to mind not to mix it with other medias and also with microbiological exceptionable materials. After emptying the tank it is necessary to clean and disinfect with the help of biocide agent.

## Guarantee period:

6 months under the observation of storage conditions.

The given data are only of an informative character and are not complete. Before each use it is recommended to try an adhesive in concrete conditions. Further information can be obtained at:

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## Producer:

Duslo, a. s.  
Administratívna budova ev. č. 1236  
927 03 Šafa  
Slovenská republika

## Sales contact:

Duslo, a. s.  
Administratívna budova ev. č. 1236  
927 03 Šafa  
Slovenská republika

Tel.: +421 31 775 3388, 775 4391  
Fax: +421 31 775 3018, 775 3078  
E-mail: [duvilax@duslo.sk](mailto:duvilax@duslo.sk)  
Internet: <http://www.duslo.sk/>  
<http://www.duvilax.sk>